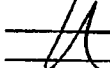


Date: Monday, 09/02/2009 12:45:11 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45631		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251945
This Issue	: 09/02/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 44501	Material	: N/A
Written By	: 	Due Date	: 28/02/2009 Qty: 1 Um: Each
Checked & Approved By	: _____		
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1	1000	1000
2	1000	1000
3	1000	1000
4	1000	1000
5	1000	1000
6	1000	1000
7	1000	1000
8	1000	1000
9	1000	1000
10	1000	1000
11	1000	1000
12	1000	1000
13	1000	1000
14	1000	1000
15	1000	1000
16	1000	1000
17	1000	1000
18	1000	1000
19	1000	1000
20	1000	1000
21	1000	1000
22	1000	1000
23	1000	1000
24	1000	1000
25	1000	1000
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27	1000	1000
28	1000	1000
29	1000	1000
30	1000	1000
31	1000	1000
32	1000	1000
33	1000	1000
34	1000	1000
35	1000	1000
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85	1000	1000
86	1000	1000
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89	1000	1000
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92	1000	1000
93	1000	1000
94	1000	1000
95	1000	1000
96	1000	1000
97	1000	1000
98	1000	1000
99	1000	1000
100	1000	1000

1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8129 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

(1) 10/10/2019 (1)

2.0 D2127251945 tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-945	ANGLE	<u>454021.14</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. ✓

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45631

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10 AS

Comment: FINAL INSPECTION/W/O RELEASE

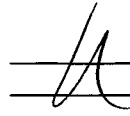
Job Completion



U 09.03.10

Date: Monday, 09/02/2009 12:45:11 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45631	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251945
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 44501	Material : N/A
Written By : 	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 8129 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

09/02/09 (1)

2.0	D2127251945	tube
-----	-------------	------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-945 ANGLE _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45631

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:45:11 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45631	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251945
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 44501	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 8129 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

09/02/09 (1)

2.0	D2127251945	tube
-----	-------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-945	ANGLE	<u>45402.1.14</u>
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Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. [Signature]

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45631

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.13 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.14Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.14 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.15Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.15 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****